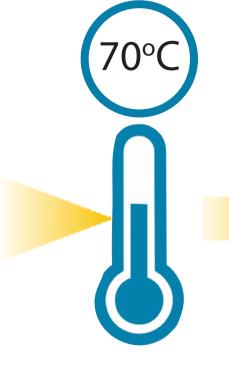
MIRKA

Always clean and inspect between each stage using Mirka Clay Lubricant and Microfibre Cloth.



Action: Remove defects in the glass. **Use:** Abranet SIC NS discs grits P150 or finer through to P400. Always finish with P400.

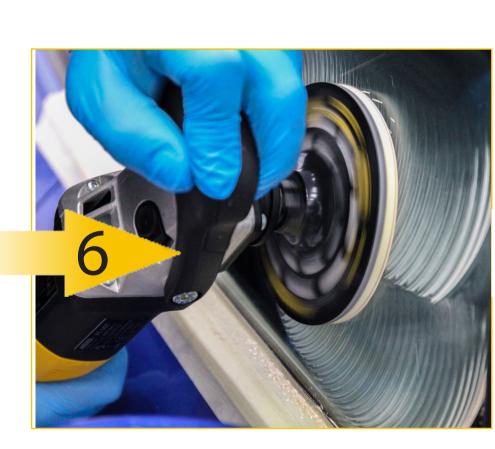




Action: Check and clean at each grit stage to be sure previous grits scratches have been removed.



Action: Check edge definition of repair, making sure edges are beginning to blend. Dampen to reduce clouding. Use: Abralon P1000 and Mirka lubricant.



Action: Polish the repair, making around three passes with the compound. Keep to small areas at a time. **Use:** E3 Glass polishing compound with Mirka felt polishing pad.

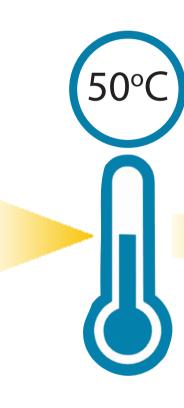
www.mirka.co.uk

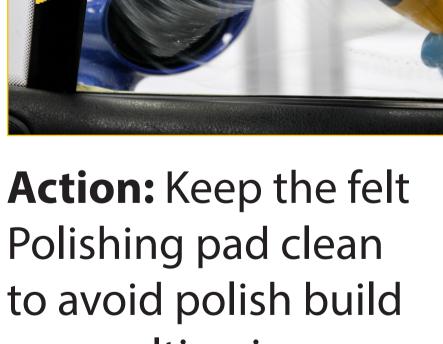


Action: Further reduce scracthes and repair edge. Expand the repair area with finer Abralon discs.

Use: Abralon discs

P360 to P1000.





up resulting in a poor finish.

Always use the correct PPE when undertaking any sanding operation, please refer to the TDS for all information. Always use dust extraction when undertaking any sanding operation.

Glass Polishing



Action: During the Abralon stages, the machine must remain flat to help the edge blending process.



Action: Clean and inspect. Re-polish if needed for final result. **Use:** Mirka lubricant and microfibre cloth.

DO NOT EXCEED SUGGESTED TEMPERATURE.

