

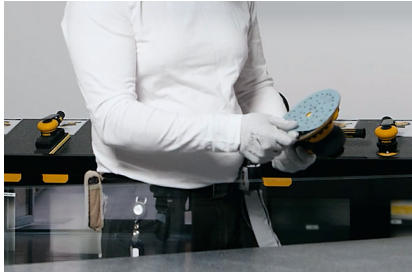
# Solid Surface Process

## Matte and Satin Finish



Mirka® DEROS 650X CV  
MID65020CAUS  
6", orbit 5 mm

### MATTE FINISH



#### STEP 1

- Use Mirka® Galaxy, 180 grit with Mirka® DEROS 650X CV
- Speed 8000 rpm



#### STEP 2

- Sand in both directions
- Clean the surface



#### STEP 3

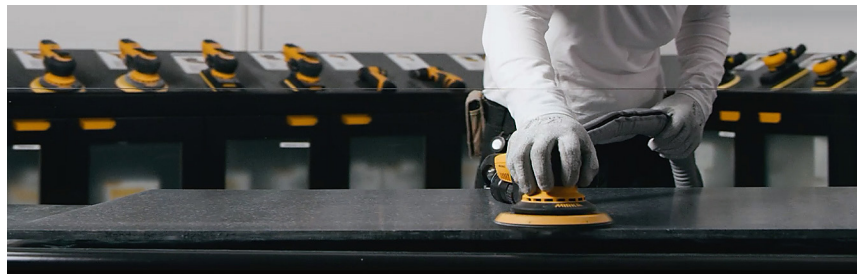
- Use Galaxy 320 grit
- Clean the surface



#### STEP 4

- Use Mirlon® Total VF 360 with a net interface
- Clean the surface

### SATIN FINISH



#### CONTINUE AFTER MATTE FINISH

- For a satin finish add Mirlon® Total XF 800 with a net interface
- Clean the surface



Galaxy 6", Grit 180



Galaxy 6", Grit 320



Mirlon® Total VF 360



Mirlon® Total XF 800



Net interface

# Solid Surface Process

## High Gloss Finish



Mirka® DEROS 650X CV  
MID65020CAUS  
6", orbit 5 mm

### HIGH GLOSS FINISH



Galaxy 6", Grit 180



Galaxy 6", Grit 320



Galaxy 6", Grit 500



Abralon® J3 Grit 1000



Abralon® J3 Grit 3000



Net interface



Polarshine® 10  
with Lambswool pad



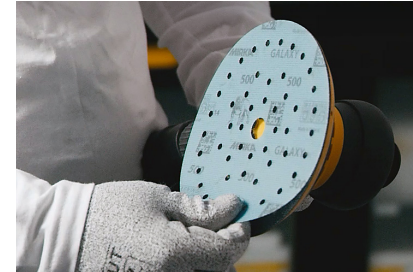
#### STEP 1

- Use Mirka® Galaxy 180 with Mirka® DEROS 650X CV
- Speed 8000 rpm



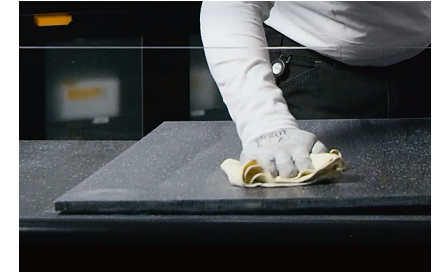
#### STEP 2

- Sand in both directions
- Clean the surface



#### STEP 3

- Use Galaxy 320 grit
- Continue with Galaxy 500 grit



#### STEP 4

- Clean the surface



#### STEP 5

- Start with Abralon® J3 1000
- Continue with Abralon® J3 3000



#### STEP 6

- When damp sanding with Abralon, turn off the dust extractor



#### STEP 7

- Clean the surface



#### STEP 8

- For a High Gloss Finish use Polarshine® 10 with a lambswool pad